

UNIVERSAL DRILL MOUNT SIDE RAIL INSTALLATION

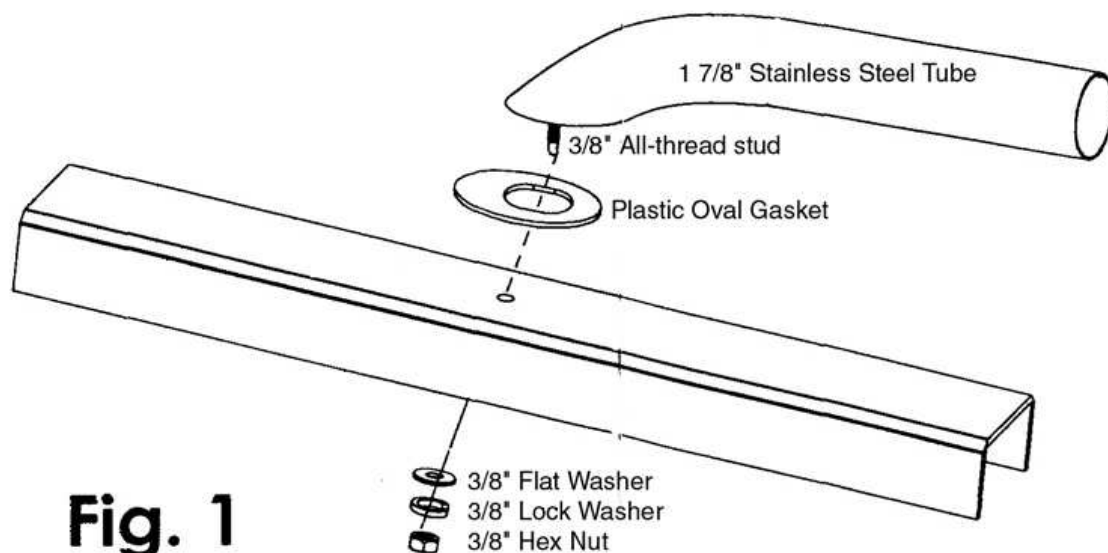


Fig. 1

Hardware Kit Includes:

- 4 – All-thread weld Stud (3/8"-16x 1 1/2")
- 4 – Hex head nut (3/8"-16)
- 4 – USS flat washers (3/8")
- 4 – Lock washers (3/8")
- 4 – Plastic oval gaskets

Components List:

- 2 – Stainless steel side rails

Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation.
- STEP 2:** Screw All-thread studs into rail brackets on each end of bar. (*Pointed end of stud should be faced down*)
- STEP 3:** Carefully place rail in desired position on pick-up bed, tap lightly with your hand to mark where holes will be drilled.
- STEP 4:** Drill 3/8" holes in top of bed. (*Stud marks can be center punched so drill will not slip*)
- STEP 5:** Place plastic oval gasket in position between side rail and bed, then place rails with inserted studs through holes.
- STEP 6:** Fasten rails to truck using washers and 3/8"-16 nuts. Do not over tighten. *Maximum Tie down capacity per bed rail- 50lb.*

For lasting quality and durability, wax rails as you wax your vehicle.