Raptor Series



Your satisfaction is important to us, please let us help!

If you have any questions or concerns during the installation, our support representatives are available to assist you.
Please call: 1-877-769-3765 or Live Chat at www.raptorseries.com
If you have damaged or missing parts please contact the company you purchased the product from and notify them of the issue right away.



CAUTION: Do not install damaged parts!!!

Raptor Series Truck Accessories| 47703 Fremont Blvd. Fremont, CA 94538 | P:877.769.3765 | F: 877.875.7446 | E: sales@raptorseries.com

Raptor Series

Easy Return / Easy Exchange

Want to return an item or exchange? Not satisfied with purchase?
No problem. We strongly believe in service after the sale and we stand behind our products and our service to you, our valued customer. There is no problem we can't solve for you!

Items that have been installed and/or damaged after receipt, are no longer in new and ready-to-sell condition and cannot be refunded, replaced or exchanged unless it has a manufacturer defect or was damaged in shipping. In addition, we cannot accept return on items that are not in the original packaging. Items returned in poor condition or having parts missing will not be credited.

Please note: Your request for return or replacement must be initiated within 30 days of delivery of your merchandise.

Did your order arrive damaged?
Please do not install damaged products. Contact the company you purchased your product from as soon as possible and notify them of the damages. They will make arrangements with you to assist with the problem.

Did you order the wrong part or receive the wrong item?
Don't worry. From time to time human error can result in problems with ordering or shipping. Contact the company you purchased your product from as soon as you notice the error. Every company has their own policy on returning parts that have been ordered incorrectly or shipped incorrectly.

In the event that you need to ship your part back to return/exchange, please ship to the warehouse below:

CYC Returns Warehouse
2415 Cathy Lane
Jasper, IN 47546

Raptor Series

Raptor Series Warranty

LIMITED TEN (10) YEAR WARRANTY

For Powder Coated Steel Products

CYC Engineering, Inc. guarantees the original purchaser of our products a limited ten (10) year warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use. The step pads are covered under warranty for 1 year. This warranty does not include damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, product neglect or scratches during the life of the product. This limited ten year warranty applies only to new products and is limited to the repair or replacement of company's products. Warranty does not include costs of removal, installation, labor, inconvenience or consequential damages. Original purchaser must return defective merchandise along with the purchase receipt, to the original place of purchase.

LIMITED LIFETIME WARRANTY

For Stainless Steel Products

CYC Engineering, Inc. guarantees the original purchaser of our products a limited lifetime warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use. The step pads are covered under warranty for 1 year. This warranty does not include damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, product neglect or scratches during the life of the product. This limited lifetime warranty applies only to new products and is limited to the repair or replacement of company's products. Warranty does not include costs of removal, installation, labor, inconvenience or consequential damages. Original purchaser must return defective merchandise along with the purchase receipt, to the original place of purchase.

1001-0170, 1001-0170B

5" OVAL BAR

Raptor Series

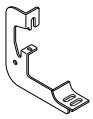
Components:



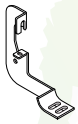
Driver Side
Step Bar
Qty 1



Passenger Side
Step Bar
Qty 1



Front & Center
Bracket
Driver & Passenger
Qty 4



Rear Bracket
Driver & Passenger
Qty 2



Rubber
Gaskets
Qty 6

Hardware:



M8 x 30 mm
Hex Head Bolts
Qty 12



M8 Flat
Washers
Qty 18



M8 Lock
Washers
Qty 18



U-Nut Clip
Qty 6



M8 Hex Head
Nut
Qty 6



M10 x 30MM Button
Head Bolt
Qty 12

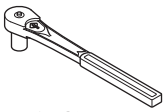


M10 Flat
Washers
Qty 12

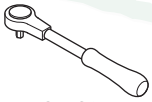


M10 Lock
Washers
Qty 12

Tools Required:



RATCHET



TORQUE
WRENCH



14MM SOCKET



6MM HEX BIT

Torque Specifications:

For Rocker Panel Mount Installations
M8 through M12 bolts and nuts are set to 15-20 ft lbs.

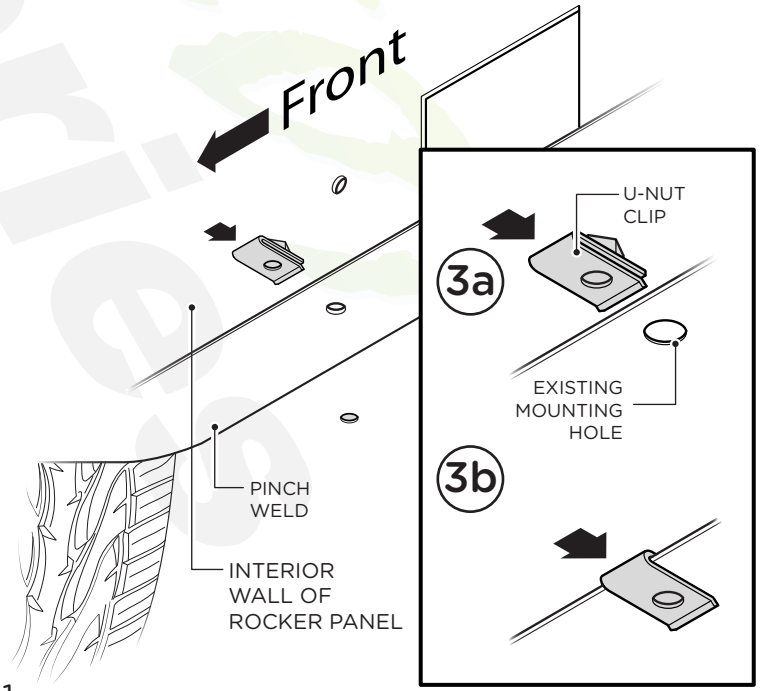
Note: When installing the brackets and bars, all hardware must be left loose until all the items are attached.

1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

3. Existing mounting holes are located on the interior wall of the rocker panel. These mounting holes will be used per the following instruction.

On the pinch weld of each rocker panel, install the U-Nut Clip as shown for Front, Center and Rear Brackets. Install these U-Nut Clips so that the threads are facing away from the ground.

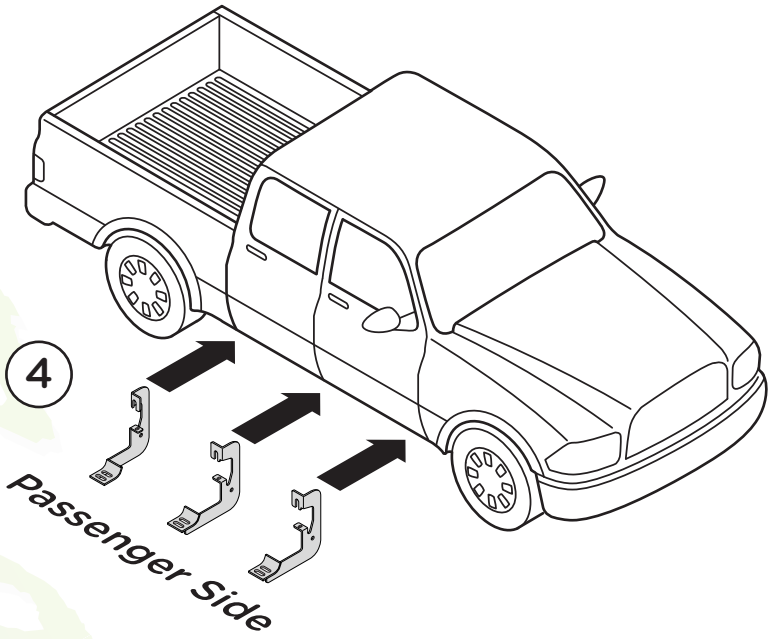


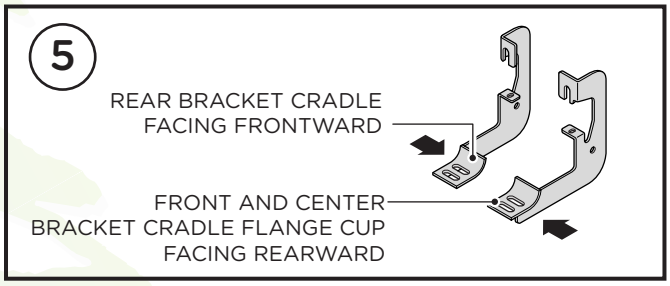
4. On passenger side of vehicle, align Front, Center and Rear Brackets as shown.

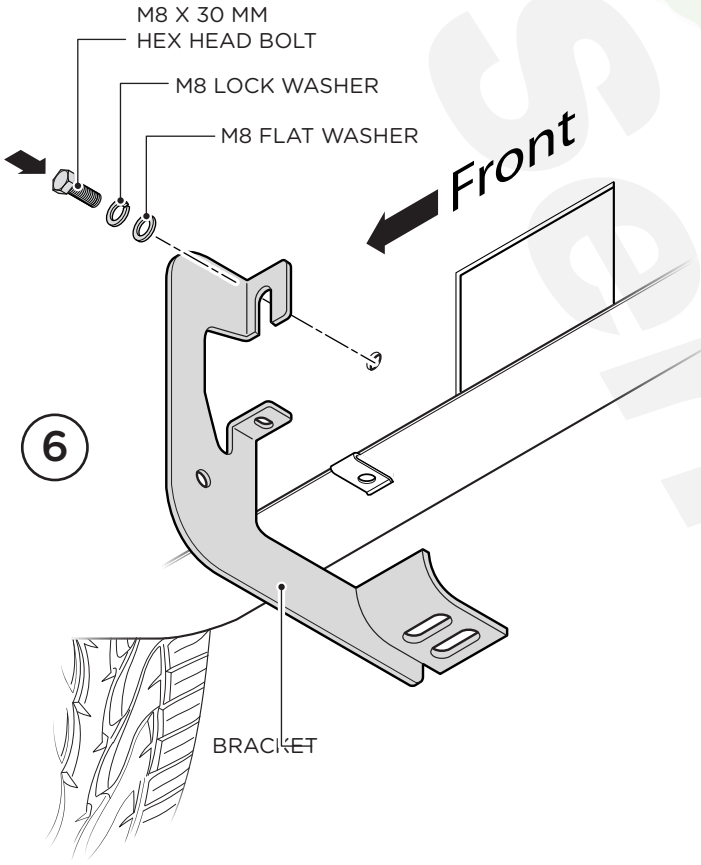
5. Front and Center Bracket Step Bar Flange Cup faces to the rear of truck and Rear Bracket Step Bar Flange faces to front rear of truck.

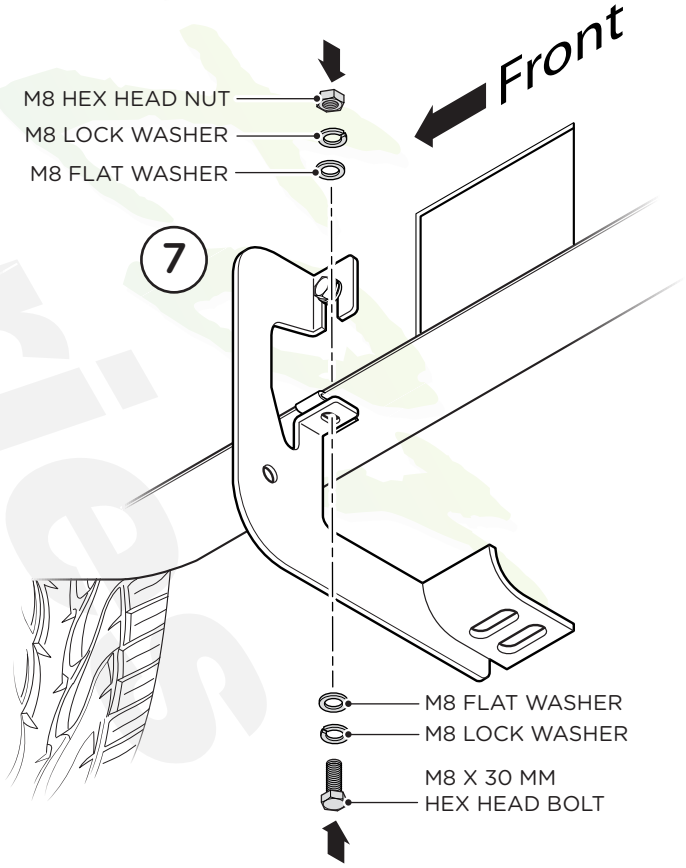
6. Install Top Flange of passenger side Bracket by fastening one (1) M8 x 30 mm Hex Head Bolt, one (1) M8 Flat Washer and one (1) M8 Lock Washer into hole located on the wall of rocker panel.

7. Complete installation of Bracket by fastening one (1) M8 x 30 mm Hex Head Bolt, two (2) M8 Flat Washers and two (2) M8 Lock Washers into hole of M8 U-Nut Clips. Hand tighten all hardware. Repeat this procedure for two (2) remaining passenger side Brackets.









8. Place Step Bar and three (3) Rubber Gaskets onto Brackets. Each Step Bar is marked Driver and Passenger.

9. Install Step Bar and Rubber Gasket onto each Bracket and attach using two (2) M10 Button Head Bolts, two (2) M10 Lock Washers and two (2) M10 Flat Washers per bracket.

Tighten until the split lock washer is flat against bracket and snug. DO NOT over tighten and strip the threaded insert in the tube.

Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

